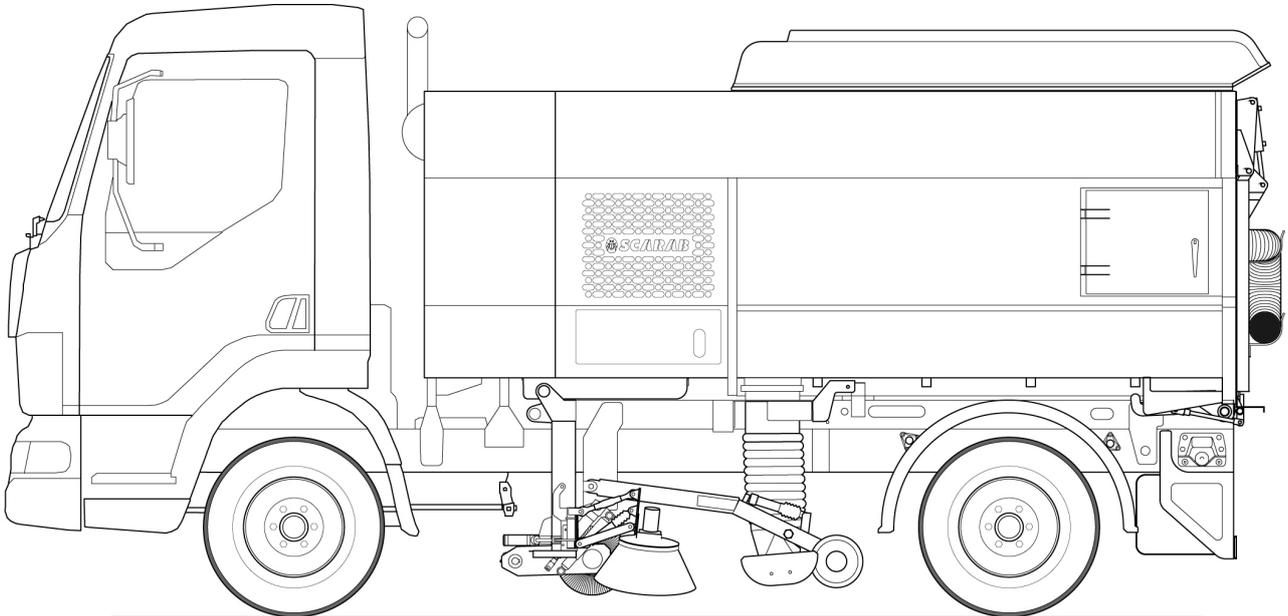
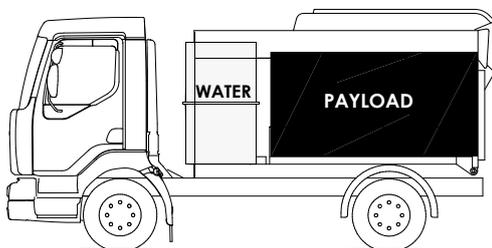


SCARAB MERLIN *Hydrostatic*



THE SCARAB HYDROSTATIC SYSTEM

This advanced and well proven 'single engine' concept of Heavy Duty truck mounted Road Sweeping Vehicles, incorporates the latest technology of Scarab Hydrostatic Transmission and Hydraulic systems. The unique system operates the drive-line transmission, suction fan, sweeping brushes, and auxiliary services when sweeping. All Scarab Hydrostatic sweepers are designed to deal with the most arduous conditions. The Scarab System provides the operator with a machine offering the **LARGEST PAYLOAD** and **LARGEST HOPPER VOLUME** commensurate with a given chassis size and type, together with a minimum of moving parts for reduced servicing. Utilising just the chassis engine, which conforms to the latest stringent emission legislation, gives the operator massively **REDUCED EXHAUST POLLUTION** and **LOWER FUEL CONSUMPTION**, making the Scarab system one of the most environmentally friendly, high performance truck mounted road sweepers.

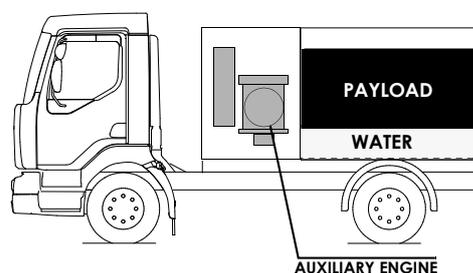


Typical Twin Engine Sweeper

- **Restricted** hopper
- **Restricted** payload
- **Complex** engine drive system
- **Higher** operating costs
- **Higher** fuel consumption
- **Reduced** road-speed control

Scarab Merlin Hydrostatic Sweeper

- **Increased** hopper
- **Increased** payload
- **Simplified** drive system
- **Reduced** servicing and operating costs
- **Reduced** fuel consumption
- **Finite** road-speed control
- **Reduced** environmental impact



HYDROSTATIC TRANSMISSION: The unique Scarab hydrostatic gearbox unit is the heart of the Scarab Merlin sweeper. Fitted into the drive line of the vehicle between gearbox and rear axle, the Scarab transmission enables the sweeper to be driven to site as a conventional vehicle. On site, the hydrostatic transmission is engaged allowing sweeping to commence with single-pedal ease of control over vehicle speed and braking whilst also driving the hydraulic pumps for the suction fan and brush systems.

The Scarab hydrostatic system gives all the advantages of infinitely variable speed control to optimise sweeping, without the need to change gear for reversing or premature clutch wear due to the need for constant slipping to control speed on hills. The vehicle engine need only be running at approx. 1200 RPM ensuring long life. Selection of hydrostatic forward and reverse is by means of a single lever.

Hydrostatic drive is engaged by a pneumatic gear-change, operated from the main CANbus control panel, which is interlinked to motion sensors to prevent engagement when the vehicle is moving. The drive pumps and motors give infinite control of vehicle speed from zero up to 15 - 20 mph (20 - 30 km/h), and the ability to climb a gradient of 1 in 5 fully laden. The hydrostatic system is fully protected from abuse both electronically and hydraulically. The end result is a significant reduction in those operator fatigue levels associated with frequent use of clutch, brake, and gearbox necessitated by auxiliary-engined sweepers.

SUCTION FAN: The suction fan is mounted on the hopper top, driven by a direct drive axial piston hydraulic motor with a normal operating speed of 2000 RPM. The dynamically balanced 900 mm diameter fan is a very efficient multi-blade centrifugal unit, giving a nominal airflow of 6000 ft³/min (170 m³/min). Mounting the fan on the hopper top creates a virtually straight and highly efficient airflow from suction nozzle to fan, significantly reducing power requirements. There are two operating modes, standard for normal sweeping and boost, which increases the suction power by 10%, for very arduous conditions. When the optional overhead suction boom is fitted an additional boost speed is provided creating even greater suction performance.

SUCTION NOZZLE: Of all-steel construction, the 740 mm wide suction nozzle is mounted in a trailed frame running on 250 mm diameter rubber tyred wheels. A 250 mm diameter suction hose connects the nozzle to the hopper. Easily replaced adjustable rubber flaps and a skid plate are used to form the nozzle inlet and the high suction performance makes feasible a flap to ground clearance of 25–30 mm resulting in a long flap life and less need for adjustment. Four manually adjustable water spray jets are fitted to the nozzle at 90° intervals to provide an internal dust suppression spray. Additional water injection nozzles are available when required. An optional 4-jet water boost bar can also be fitted in front of suction nozzle for use in extreme conditions. A tilting mechanism enables the nozzle to accommodate large objects or autumn leaf build-ups with ease.

SIDE BRUSH: 500 mm dia. (10-12 t) or 650 mm dia. (13 - 15 t) steel-tined brush with direct drive hydraulic motor, trailed linkage, kick back protection, pneumatic ram for in/out control, fully adjustable for brush angle and variable speed control. Optional brush pressure control is also available. A work light is fitted to assist with low-light operation.

WIDE SWEEP: 320 mm dia. (10-12 t) or 400 mm dia. (13 - 15 t) polypropylene segments with direct drive hydraulic motor, fully floating with shock absorbers to prevent bounce, fitted with trailed linkage to ensure parallel, even brush wear. Variable speed control. Optional brush pressure control is available if required.

HOPPER: 6.2 m³ Gross Hopper Volume* offering a 5.5 m³ Net Hopper Payload Volume*. Constructed entirely from corrosion and abrasion resistant stainless steel, the hopper is fitted with large access doors on either side and a reinforced rear door with heavy-duty seals. The rear door incorporates an automatic closure system which clamps the door at 3 points for a watertight seal, and body-drain facility for removal of excess water.

All inlet tubes are fitted with automatic blanking flaps and an easy-to-clean swing-down filter screen is mounted in the top of the hopper immediately below the suction fan. A storage compartment is provided, located on right hand side of the body.

The hopper is tipped by means of a two-stage tipping ram facilitating rapid load discharge.

* Scarab hopper capacities are calculated in accordance with European Standard EN15429

HYDRAULIC SYSTEM: The hydraulic system is piped in zinc plated steel tubing, where practical, and is protected by 10-micron filters to ensure long component-life. The system's oil is cooled via a heat exchanger with a hydraulically driven high-performance fan, ensuring optimum cooling under the most arduous working conditions and high ambient temperatures. The hydraulic control valves are located for easy servicing in a protected compartment, all services being operated from the in-cab control panels.

WATER PUMP: A self-priming pump fitted with suction filter and driven by a direct-drive hydraulic motor. Solenoid valves operated from the CANbus control panel direct water supply to the brushes and suction nozzles. Output is rated at 36 litres/minute @ 50 psi (3.5 bar).

WANDER HOSE: A lightweight flexible suction hose (3 m long x 150 mm diameter), complete with aluminium extension tube and adjustable handle for cleaning awkward areas or gullies. Quick release wander hose points are located at either side of the rear door. The hose can be used while sweeping or on its own for more powerful suction. Optional overhead or rear-mounted booms with aluminium or steel gully entry tube can be fitted if required.

HYDRAULIC TANK: Located adjacent to the oil cooler, 25 litre capacity, with 10 micron return filter, air breather, suction strainer, and sight glass with automatic low-level shut off.

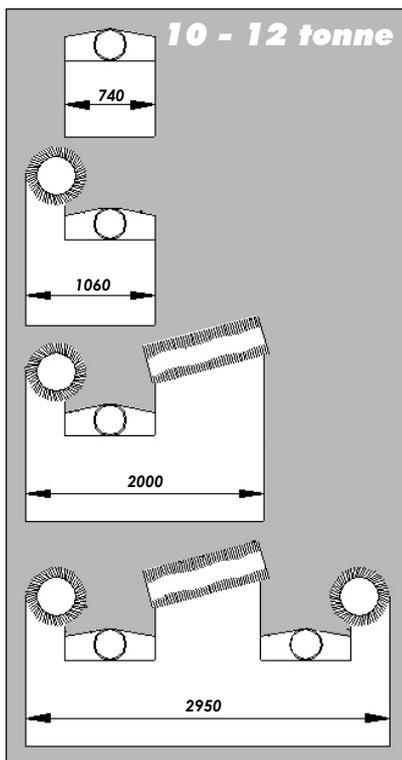
PNEUMATIC SYSTEM: The pneumatic system is connected to the vehicle auxiliary air supply, and is fitted with a pressure regulator, filter / water separator and pneumatic solenoid valves to control the side brush, wide sweep brush, suction nozzle, and gear change. The pneumatic valves are located for easy servicing in a protected compartment.

CANbus CONTROL: Scarab's tried and tested CANbus system, in service since 2003 has proved to be a successful and welcome innovation. **CANbus** has been developed to take advantage of the latest chassis technology giving even greater control. A compact panel adjacent to the driver's seat contains all controls for operating the main sweeper functions. An LCD screen displays relevant operating data and provides system diagnostics and a fault-finding facility. An additional satellite control panel, for frequently used operations is mounted conveniently to hand, and additionally incorporates the forward/reverse selector.

WATER TANK: 900 litre capacity manufactured from corrosion resistant GRP and fitted with a large lid, to facilitate cleaning, a sight glass with level indicator and suction strainers. Filling is by means of a hydrant connector with regulation siphon break, or alternatively by an optional hose pipe attachment via the tank lid. (1250 litre tank optional dependent on chassis)

PAINTING: Two pack system single colour, optional multi colour and sign-writing.

SWEEPING WIDTHS:

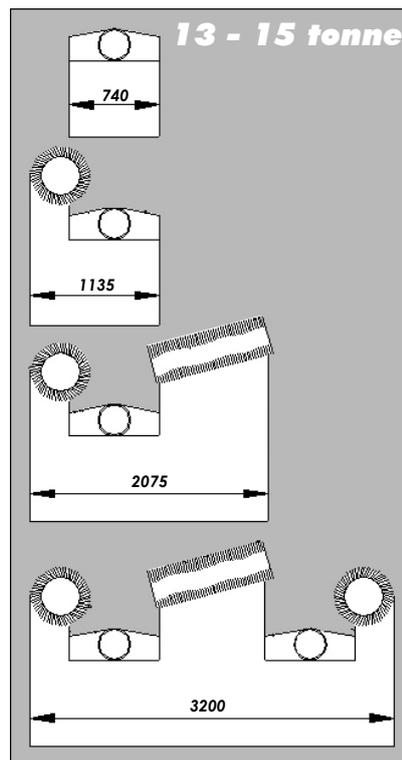


SUCTION NOZZLE ONLY

SUCTION NOZZLE & SIDE BRUSH

SUCTION NOZZLE, SIDE BRUSH & WIDESWEEP

BOTH NOZZLES, BOTH SIDE BRUSHES



The suction nozzle, side brush and wide sweep brush can be raised or lowered independently of each other. This provides various sweeping patterns to suit differing road conditions.

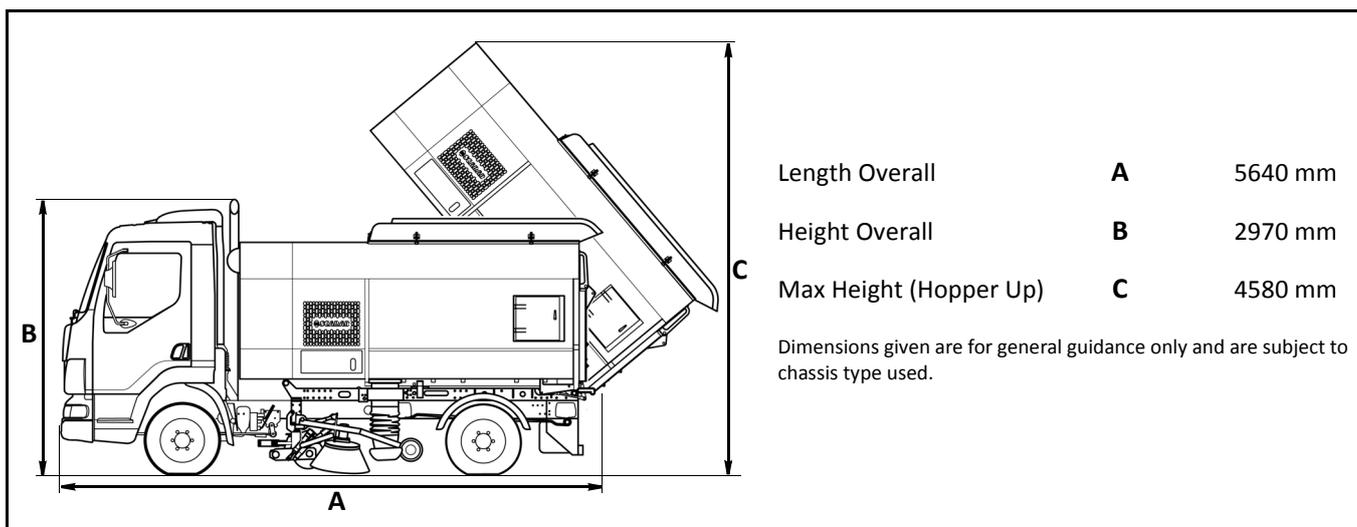
On dual sweep machines the Scarab Merlin has the option of operating with both side brushes and nozzles simultaneously to give an unrivalled sweeping width.

TYPICAL WEIGHT DATA:

SINGLE SWEEP CONFIGURATION		DUAL SWEEP CONFIGURATION	
Scarab Equipment Weight	2370 kg	Scarab Equipment Weight	2550 kg
Typical DAF FA LF 45-180 12 tonne chassis	3492 kg*	Typical DAF FA LF 45-180 12 tonne chassis	3492 kg*
Typical Iveco Tector ML 100E 18K 10 tonne chassis	3360 kg*	Typical Iveco Tector ML 100E 18K 10 tonne chassis	3360 kg*
<i>Single sweep configuration includes fixed widesweep. Dual Sweep configuration includes swivelling widesweep</i>			
<i>* Weights quoted were correct at time of publication and are subject to specification and manufacturers' tolerances</i>			
EQUIPMENT SPECIFICATION			PAYLOAD*
Single Sweep (including Wander Hose and Fixed Widesweep Brush)			6138 kg
Dual Sweep (inc. Wander Hose, Swivelling Widesweep & H-P Water Pump)			5908 kg

TYPICAL DIMENSIONAL DATA:

The following dimensional information is indicative only. For specific chassis related information please make contact with our Sales Department.



OPTIONS:

A comprehensive range of options is available for the Scarab Merlin, please contact the Scarab Sales Department for further information.

Scarab Sweepers are dedicated to continuous product development and as such we reserve the right to change this specification without prior notice. To ensure latest information contact Sales Department.



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